

Shop 20/02

Date: Monday, 2/4/2008 11:25:52 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	DUAL DISSABLING KIT MEDIUM BELL		
Job Number	37174		Part Number	D412738011		
Estimate Number	12327		Drawing Number	N/A		
P.O. Number			Project Number	N/A		
This Issue	2/4/2008	S.O. No. :	Drawing Revision	N/A		
Prsht Rev.	NC		Material	:		
First Issue	/ /	Type : MACHINED PARTS	Due Date	2/18/2008	Qty:	5 Um: Each
Previous Run	32793					
Written By						
Checked & Approved By	<u>DK</u> 08.02.04					
Comment	Est Rev:D Removed Manufacturing 06-03-06 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
	Comment: DOCUMENT CONTROL	Photocopy bluefile and create labels per PPP D412-738-011 CHG002	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1	Pick Packing Kit	
3.0	D3368041	Pedal Lock Assembly	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	Pedal Lock Assembly B37159 44 37182	
4.0	D3393041	Battery Lock Assembly	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	Battery Lock Assembly B35778	
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
	Comment: INSPECT 100% KITS FOR COMPLETENESS		
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1	Identify and pack for shipping as per PPP D412-738-011	
	Location: _____	PPP Rev: A	
	PPS Rev: A	CYS08	
	Ensure that keys are attached to D3368-041 and D3393-041		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:25:52 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 37174

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

Cy20A

Cy20A

C-57130

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08.02.21
dk

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



min 2008/2/20

(5)

W

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries